



Immune-shielded and safe iPSC-derived cardiomyocytes for heart repair

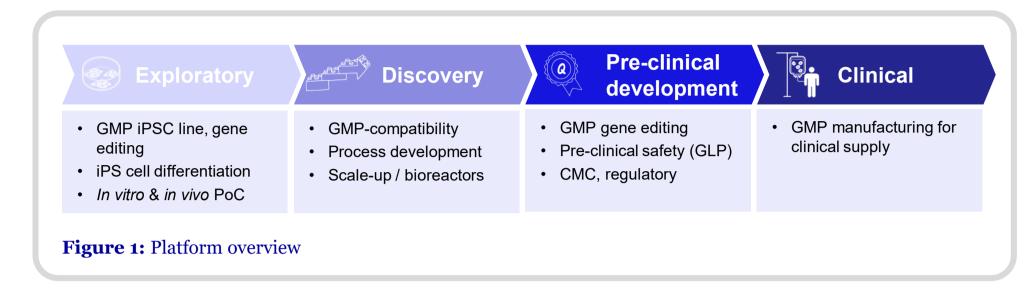
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Poster number 101

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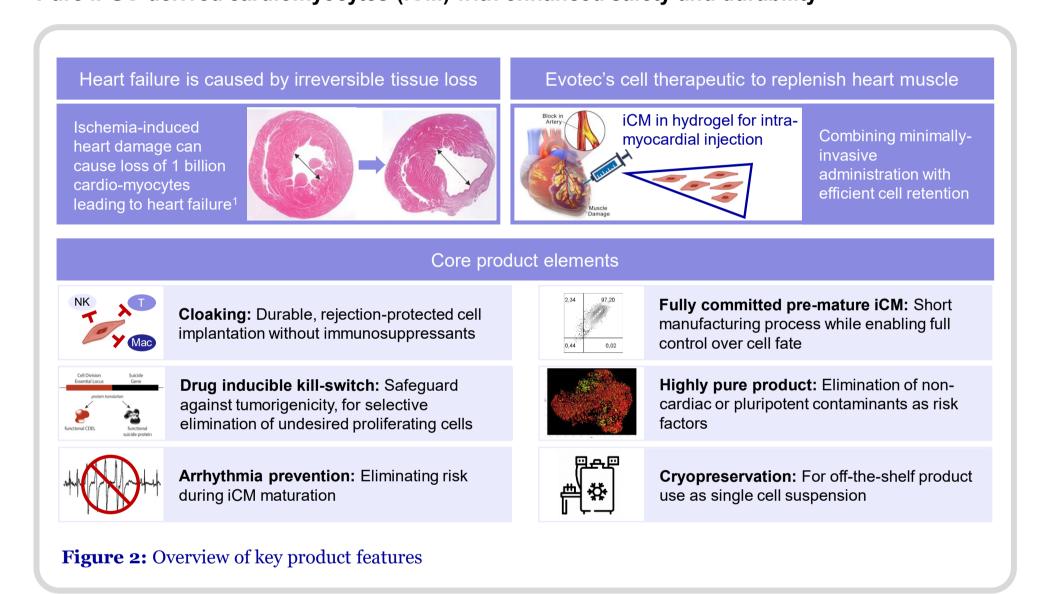
Evotec's end-to-end process for iPSC-based therapeutics

From iPSCs to patients – Evotec's know-how and expertise



Off-the-shelf cell therapeutic product to remuscularize the failing heart

Pure iPSC-derived cardiomyocytes (iCM) with enhanced safety and durability



Summary

- We develop iPSC-derived cardiomyocytes (iCM) for functional replacement of irreversibly lost tissue in failing hearts
- Our product is genetically engineered to evade immune cell-mediated rejection ("cloaking"), combined with a drug-inducible kill-switch and an anti-arrhythmia strategy
- Our scalable and GMP-compatible 3D differentiation process of highly pure cardiomyocytes runs in GMP-compatible bioreactors and includes predictive in-process QC
- We successfully implemented in silico modelling to stabilize cell yield after mid-stage of iCM differentiation
- We evaluated 2 cloaking strategies, i.e. HLA-I/II KO and iACT cloaking^{2,3} and could demonstrate equally high differentiation capacity of engineered vs. wild type iPSC into iCM
- While iACT cloaking efficiently protects iCM against NK cell killing, it has only moderate effectiveness against T cells, which contrasts with the high T cell antagonism of an HLA-I/II KO
- Evotec develops a proprietary cloaking based on HLA-I/II KO and an additional innovative anti-NK cell strategy, which further increases the immune-shielding properties of our iCM

Scalable and GMP-compatible iPS cell expansion process in bioreactors

Highly homogeneous iPSC-cluster population and increased cell yield after expansion

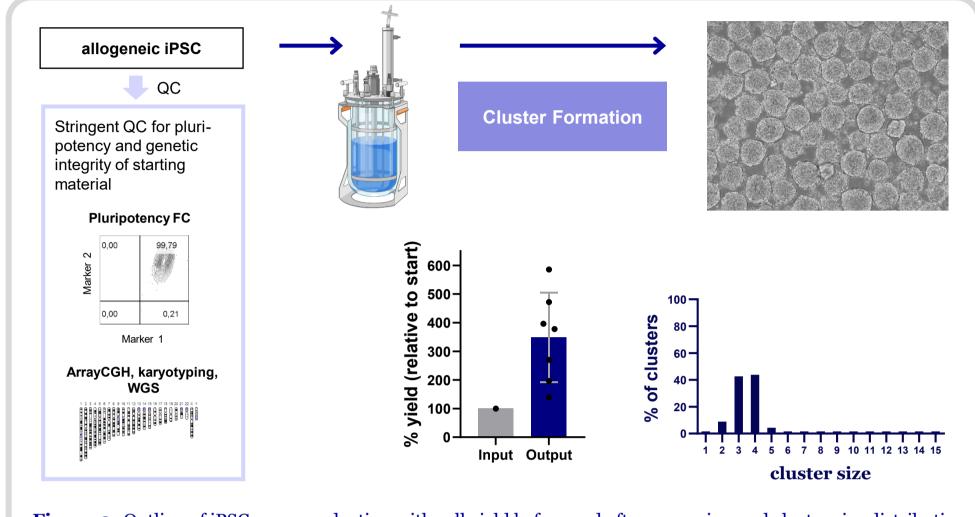
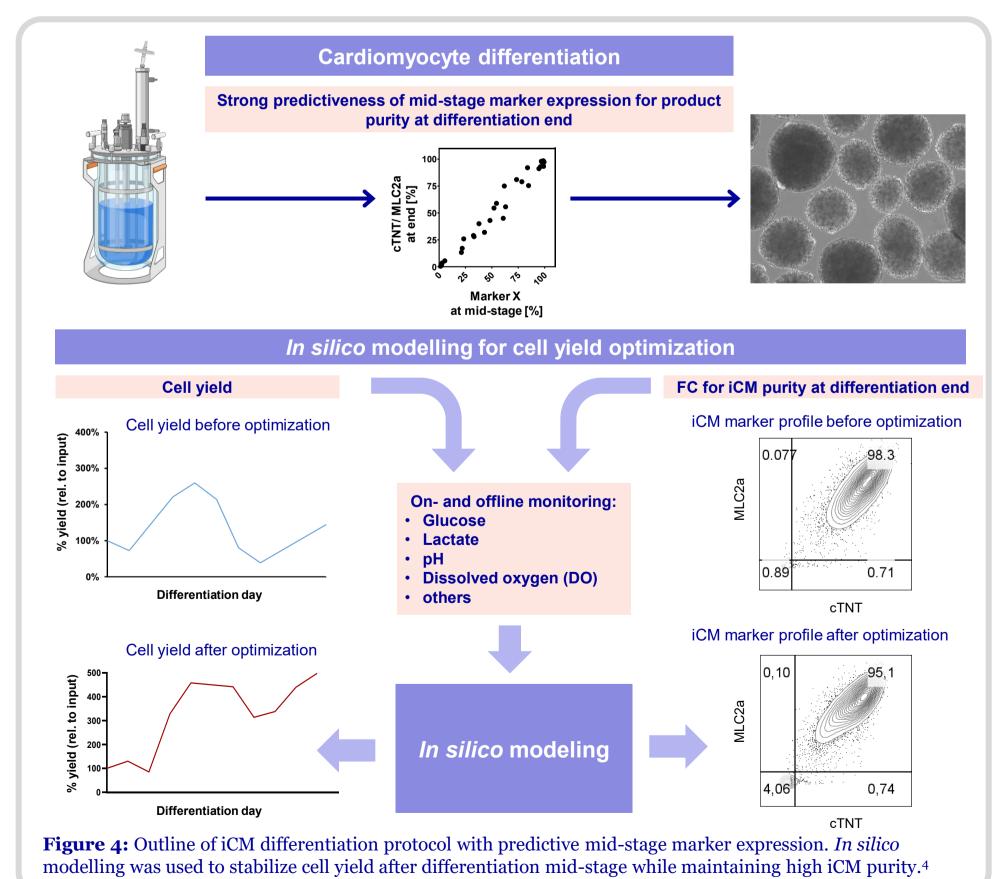


Figure 3: Outline of iPSC mass production with cell yield before and after expansion and cluster size distribution at the end of cluster formation.⁴

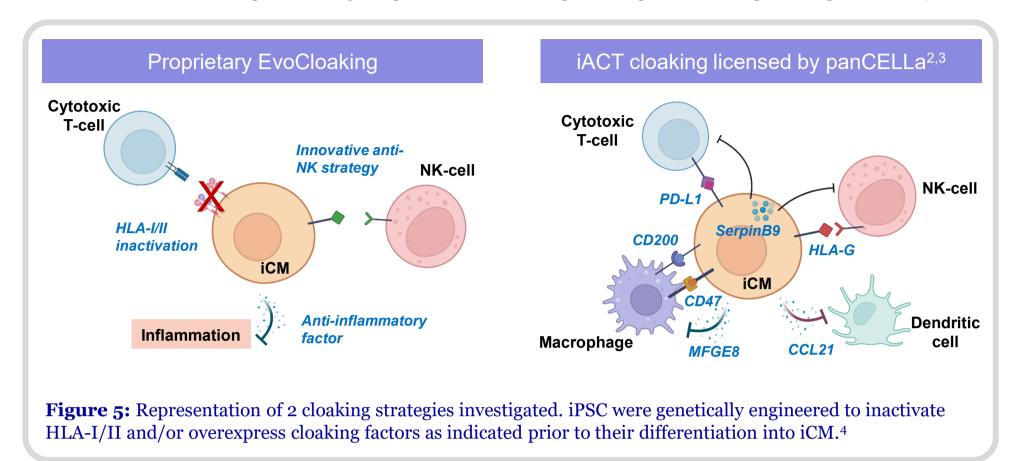
Robust and scalable 3D iCM differentiation process in bioreactors

Informed by predictive in-process controls and optimized based on in silico modelling



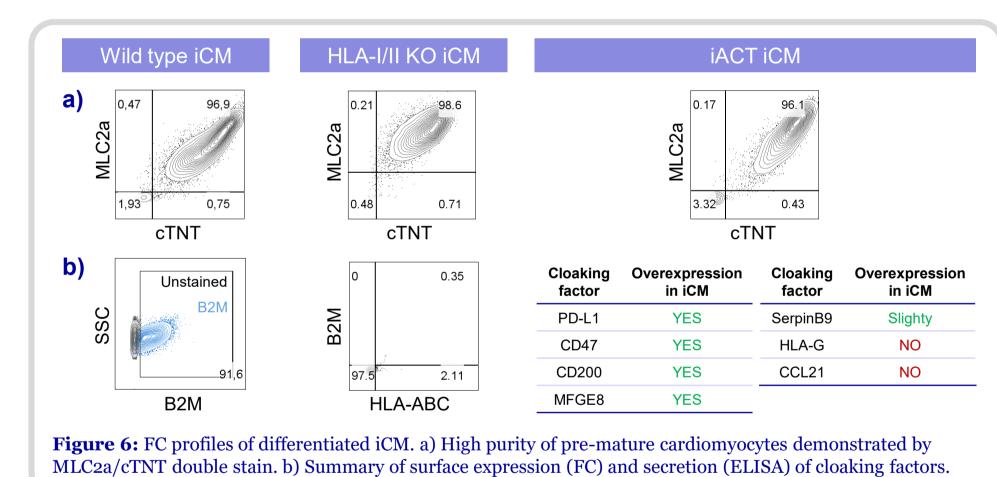
Engineering of iPSC for immune-shielded ("cloaked") cardiomyocytes

Evotec evaluated two genetically engineered cloaking strategies for long-term graft acceptance



Cloaking-engineered iPSC differentiate into cardiomyocytes with a high purity comparable to WT cells

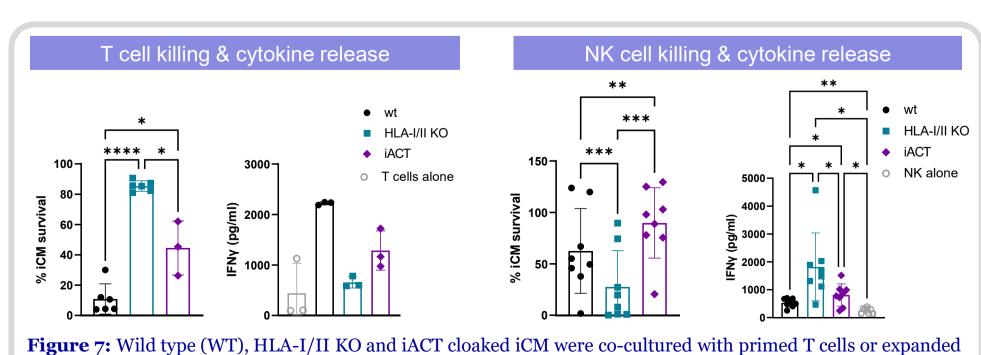
Confirmed HLA KO and sustained expression of most cloaking factors in cardiomyocytes



WIECZA/CTIVI double stain. b) Summary of surface expression (FC) and secretion (ELISA) of cloaking factor

Cloaked iCM reduce T cell and NK cell cytokines and cytotoxicity

HLA-I/II inactivation protects against T cells but raises NK "missing-self-response"; iACT iCM show moderate protection against T cells and high protection against NK cells



NK cells of human donors. iCM survival and IFNy release from immune cells was measured after 6-24 hours.

¹ Laflamme MA, Murry CE. Regenerating the heart. Nat Biotechnol. 2005 Jul;23(7):845-56; ² Harding J et al. Induction of long-term allogeneic cell acceptance and formation of immune detection. Nat Rev Immunol. 2019 Dec;19(12):723-733; ⁴ Image generated with BioRender (www.biorender.com)